



Product Change Notification

TE Connectivity

Product Change Notification: P-22-023431

PCN Date: 05-OCT-22

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:
COPALUM Terminals

Description of Changes
To prevent the COPALUM inserts from nesting, a plug will be installed inside the COPALUM inserts prior to plating process and the plugs will be removed after plating prior to assembly. There is no change to the plating supplier or location.

Reason for Changes:
Product improvement. TE has been experiencing nesting of the inserts which can result in high levels of scrap. This new process will eliminate insert nesting during plating, improve yield and reduce scrap while maintaining the same plating process requirements.

Estimated Dates:	
Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	21-OCT-2022
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
277148-4	NO						
277151-7	NO						
277152-4	NO						
277159-1	NO						
277161-1	NO						

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