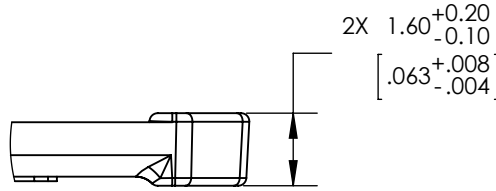


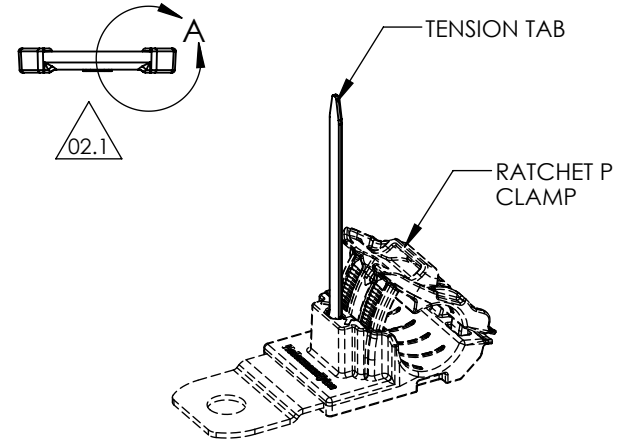
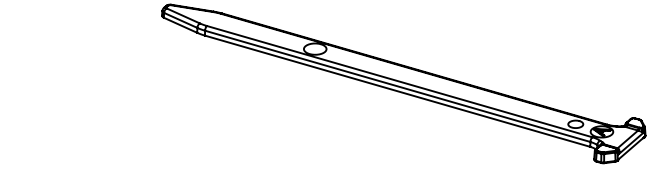
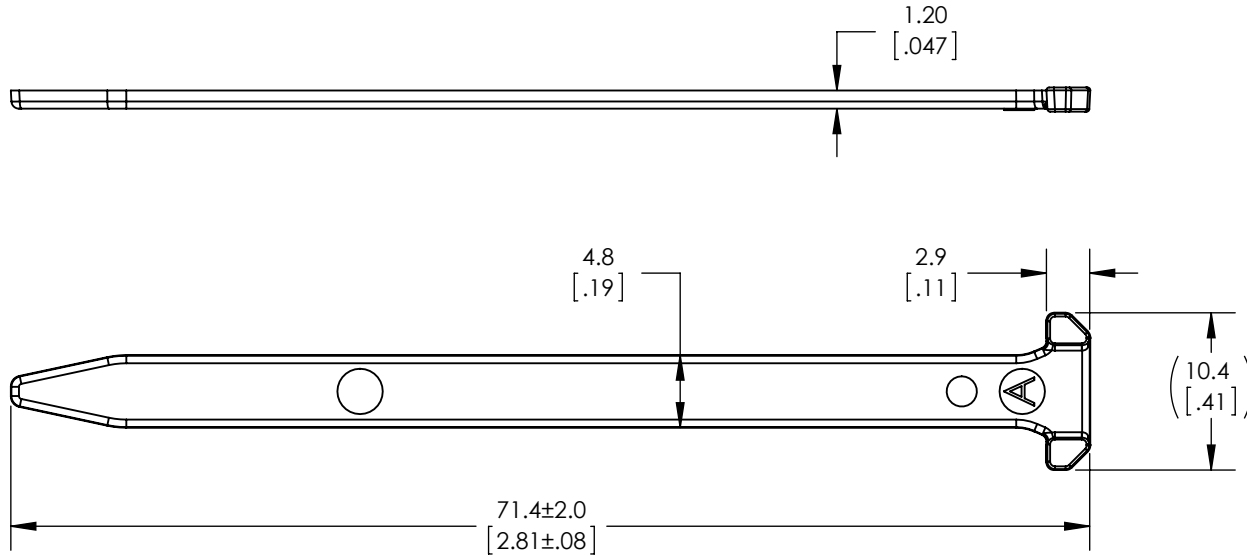
SW2014



Revision level			Revision Record	Changed	Date	Approved	Date
Drawing	State	Part					
02.1	Design Release	A	SEE ECN# 013422	MHT	04/25/2016	KAC	04/25/2016



DETAIL A  
SCALE 6 : 1



02.1

**PERFORMANCE REQUIREMENTS:**

1. MAXIMUM PERCENT REGRIND PERMISSABLE: 75%
2. MAXIMUM ALLOWABLE FLASH OR MISMATCH TO BE: 0.25mm

02.1

**ASSEMBLY INSTRUCTIONS:**

1. INSERT TENSION TAB FROM BOTTOM OF RATCHET P CLAMP
2. PULL TENSION TAB END UNTIL IT SNAPS IN AND STAYS ATTACHED TO RATCHET P CLAMP (SIZE A, B, C, OR D)
3. CLOSE CLAMP BY HAND
4. TENSION AND CUT OFF WITH:  
EVO7: SETTING 0-8  
EVO9: SETTING 0-5

Material  
PA66HIRHSUV

Units: **millimeters**  
Dimension without tolerances details to:  
.xxx = ±.013  
.xx = ±.13  
.x = ±.3  
None = ±.8  
∠ = ±0.5°  
Dimension Formatted mm/[in]

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Drawn	MHT	04/17/2015
Approved	KAC	07/16/2015

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Article/Type-No RCTT

Title  
**RATCHET P CLAMP  
TENSION TAB**

Drawing-No Production : Phase

**15-0341-050-CSU**

Scale 2:1

Project Number  
PRP 15-0341

Format AH

Sheet 1/1