

Issue No. / 発行№ : PC-0020003

Issue date / 発行日 : 2022/1/14

To: _____

工程変更連絡書 Process Change Notice

ヒロセ電機株式会社
郡山工場 品質管理課
Koriyama Factory, Quality control
section, Hirose Electric Co., Ltd.

承認 (Approval)	査閲 (Review)	作成 (Created by)
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Tsukamoto	Inagaki	Nouchi
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貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。We truly appreciate your significant support always.

We are currently planning on the below process change for the products planned to be delivered to your company.

Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.

貴社品番/Product number of your company	弊社品番/Product number by Hirose 636-0600-7 (representative)	弊社品名/Product name by Hirose IT-PM-2S-DIR (representative)
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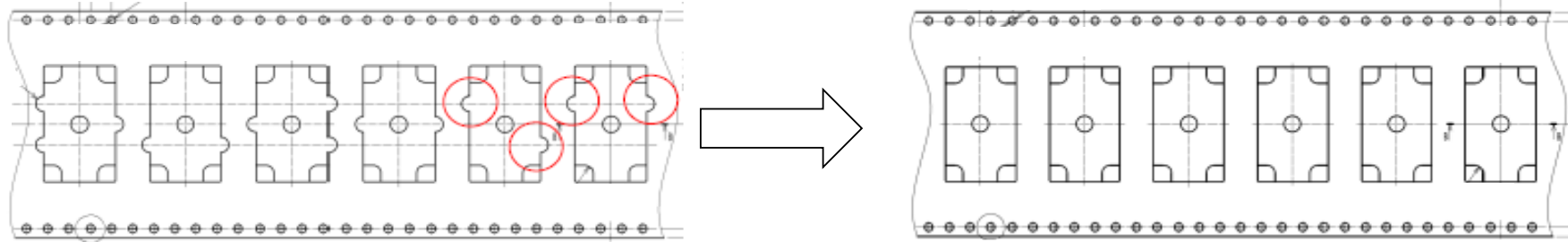
変更内容 Content of change / 変更内容	変更1 区分 Type	Replacement of die for the emboss tape	理由 Reason	To improve productivity								
	変更2 区分 Type	Change in a shape of the emboss pocket	理由 Reason	To improve productivity								
	変更前 Before the change		変更後 After the change		影響範囲 The scope that will be affected.							
	Existing die for an emboss tape There are protrusion shapes at the embossed pocket. (See attachment)		Replacement of die for an emboss tape There is no protrusion shape at the embossed pocket. (See attachment)		The changes include a replacement of die for the emboss tape that packs products, and shape of the pocket. (The change of shape shall not affect the product storage.) There is no change in the product itself. We will evaluate the packaging changes.							
		・外観の変更 Appearance		無 No change								
		・含有物質変更 Containing substance		無 No change								
変更実施計画 Execution schedule of the change plan /	日程 Schedule	Jan.1	Feb.1	Mar.1	Apr.1	May.1	June.1	Jul.1				
	工程整備 Preparation of process					→						
	標準類の整備 Preparation of standards, etc.					→						
	トライ / Trial						→					
	作業者教育 Training on operators						→					
	製品評価試験 Product evaluation test							→				
	サンプル提出 Submission of sample								→			
	初品検査結果提出 Submission of the initial product inspection result									→		
量産納入予定日 Scheduled delivery date of mass production products	Scheduled on July 2022				備考 Remarks							
変更計画可否回答希望日 Date of your acknowledgement	February 28, 2022											

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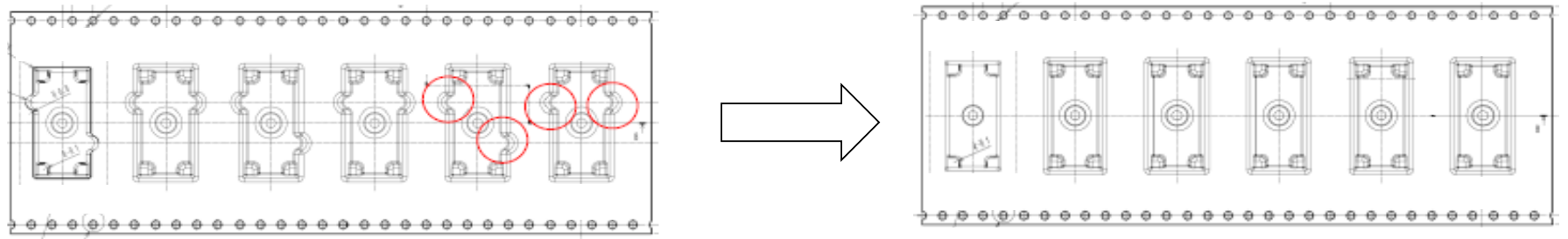
ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Your company name:	
変更計画可否回答書 Response to the change plan notification (approval)	製品名 Product name :	IT-PM-2S-DIR (representative)	ご判定日 Judgment day
	変更内容 Content of change :	Replacement of die for the emboss tape Change in a shape of the emboss pocket	ご担当者 Person in charge
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 Conditionally approved
必要提出資料、その他指示事項 Required materials for submission / other directions			

Detailed content of the change for the emboss pocket

Type A



Type B



Target product list

Emboss in use	Product code	Product name by Hirose
Type A	636-0600-7	IT-PM-2S-DIR
	636-0601-0	IT-PD-2S-DIR
	636-0603-5 37	IT-PM-2S-DIRCS(37)
	636-0604-8 39	IT-PD-2S-DIRCS(39)
	636-0611-3	IT-P-2S-DIRL
Type B	636-0614-1	IT-PA-2S-DIRL
	636-0631-0	IT-PB-2S-DIRL
	636-0638-0 37	IT-PB-2S-DIRLCS(37)