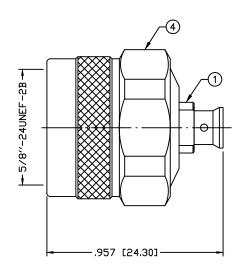
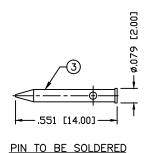
PAR	RFN-1002-SR2FL								
REV	DESCRIPTION	DWN	DATE	APPROVED					
_	ENGINEERING RELEASE	CZS	08/18/14	JDMc					
Α	CHANGE PIN DESIGN AND DIMENSIONS THROUGOUT.	CZS	04/25/16	JDMc					

#### **ASSEMBLY INSTRUCTIONS:**

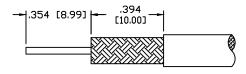
- Step 1: Cut end of cable evenly. Strip cable to dimensions as shown. All cuts are to be clean and square. Do not nick center conductor when cutting. If using heat shrink tubing slide onto cable first.
- Step 2: Slide spacer and pin onto cable center conductor until it yields against the cable dielectric. Solder pin in place.
- Step 4: Insert the pin into the body until it yields against the back of the connector. Solder connector and cable outer conductor in place.











RECOMMENDED STRIPPING DIMENSIONS

### SPECIFICATIONS:

IMPEDANCE: 50 Ohms FREQUENCY RANGE: 0-3 GHz VSWR: <1.1:1 @ DC 3 GHz

INSERTION LOSS: -0.01dB @ √GHz TEMPERATURE RANGE: -55°C TO 150°C IM 3rd ORDER: -160 dBc @ 1900 MHz

FOR TFT-402

7	SPACER	1	PTFE	WHITE BRONZE	UNLESS OTHERWIS	SE SPECIFIED:
6	RETAINIG RING	1	BeCu	WHITE BRONZE	DIMENSIONS ARE	
5	GASKET	1	RUBBER		AND [MILLIM	eters]
4	SHELL	1	BRASS	WHITE BRONZE	DRAWN	04/25/16
3	PIN	1	BRASS	SILVER	C. ZUNIGA	04/25/16
2	INSULATOR	1	PTFE		CHECKED	
1	BODY	1	BRASS	WHITE BRONZE	ORJ DRAWN	
#	DESCRIPTION	QTY	MATERIAL	FINISH	C. ZUNIGA	04/25/16

#### CUSTOMER OUTLINE DRAWING

ALL DIMENSIONS ARE REFERENCE ONLY

#### THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO RF INDUSTRIES, ANY UNAUTHORIZED USE OF THIS DRAWING IS EXPRESSLY PROHIBITED WITHOUT WRITTEN PERMISSION FROM RF INDUSTRIES ANY VIOLATION IS PUNISHABLE UNDER U.S. COPYRIGHT LAWS.

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7610 MIRAMAR RD. SAN DIEGO, CA 92126

SHEET 1 OF 1

REV

# N PLUG, SOLDER

001787

**FOR TFT-402** SIZE CABLE GROUP DWG NO.

NTS

A	N	/A	RFN-1002-S	R2FL
SCALE: EN		ENGINEE	RING ID:	