



Suited for Intermediate Users

## **Cleaning, 3mm Filament, 100g coil (eSUN)**

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Cleaning Filament is valuable when transitioning between filaments that require different printing temperatures or have very different colors. Cleaning Filament cannot be used to create objects, instead it is a complementary filament to properly maintain your LulzBot® 3D printer.

*Works with:* LulzBot Mini, LulzBot TAZ 6, LulzBot TAZ 5, LulzBot TAZ 1-4, LulzBot TAZ/Mini Aerostruder, LulzBot TAZ Dual Extruder, LulzBot TAZ FlexyDually, LulzBot TAZ/Mini Flexystruder, LulzBot Hexagon, LulzBot TAZ 6 Hexagon, LulzBot TAZ 5 Hexagon, LulzBot TAZ 1-4 Budaschnozzle, LulzBot Budaschnozzle

## Features

Use Cleaning Filament to purge the tool head of your LulzBot® 3D printer when going from a high temperature filament to a lower temperature filament, or when transitioning from a dark color filament to a light color filament. Cleaning Filament can also be valuable to purge the tool head after using composite materials. This significantly reduces the likelihood that residual particles might remain in the tool head to affect future prints. Using Cleaning Filament also requires cutting a short length of 100mm -200mm (3.44in - 7.87in) from the coil, and manually controlling the software to transition between the temperature of the last material you printed with and the next material you are going to print with.

## Parts & Specifications

### *Filament Specifications*

Filament Diameter: 3 mm (.118 inches)

Amount of Filament: .1 kg (.22 lbs)

### *Printing Specifications*

Special Tool Head Requirements: None

Hot End Temperature Range: 150°C - 300°C

Temperature varies based on the filaments you are using.

Print Surface: Extrude cleaning filament over the print bed.

### *Packaging Information*

eSUN Cleaning Filament is loose packed as a coil in a plastic bag.