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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
B		REVISED PER ECO-16-018096	29MAY2017	RK	PO

SPECIFICATIONS:
 MAKE-BEFORE-BREAK

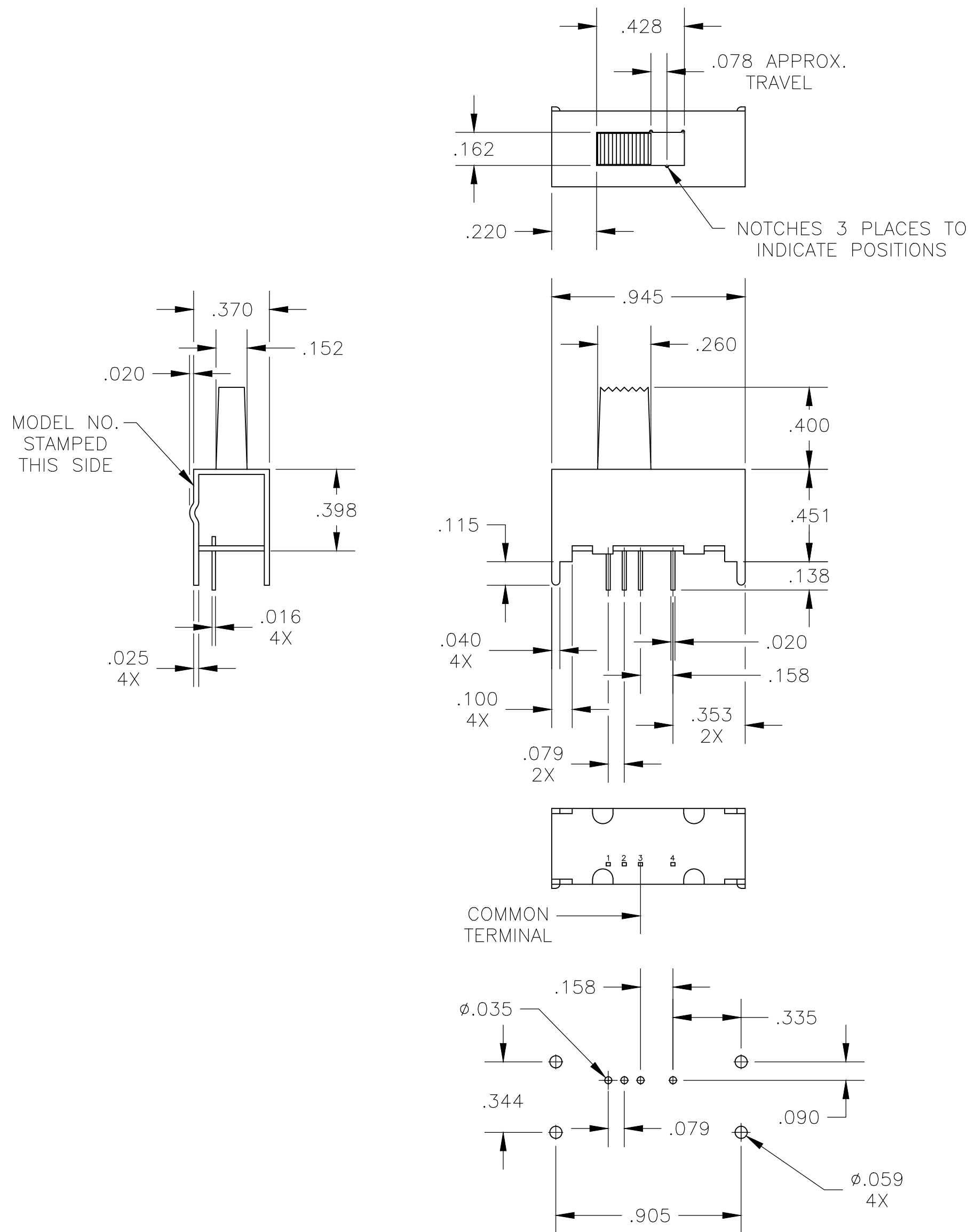
MATERIALS:
 ACTUATOR - NYLON 66 UL94V-0, BLACK"
 FRAME - TIN PLATED STEEL
 TERMINAL BOARD - PHENOLIC LAMINATE UL94HB, NATURAL
 TERMINAL (SILVER) - COPPER ALLOY- SILVER OVER NICKEL PLATE
 TERMINAL (GOLD) - COPPER ALLOY- TIN OVER NICKEL PLATE
 FIXED CONTACT (SILVER) - COPPER ALLOY- SILVER OVER NICKEL PLATE
 FIXED CONTACT (GOLD) - COPPER ALLOY-GOLD OVER NICKEL PLATE
 MOVING CONTACT (SILVER) - COPPER ALLOY- SILVER OVER NICKEL PLATE
 MOVING CONTACT (GOLD) - COPPER ALLOY-GOLD OVER NICKEL PLATE
 DETENT BALL - STAINLESS STEEL
 COIL SPRING - TEMPERED STEEL WIRE
 SEAL - EPOXY

ELECTRICAL:
 CONTACT RATING - .4VA@20VDC OR PEAK AC (GOLD)
 300mA@125V AC (SILVER)
 INITIAL CONTACT RESISTANCE - 30milliohm max.
 FINAL CONTACT RESISTANCE - 100milliohm max> (AFTER TEST)
 INSULATION RESISTANCE - 1,000Megohms min."
 DIELECTRIC STRENGTH - 500V RMS@SEA LEVEL
 LIFE EXPECTANCY - 15,000 CYCLES MIN."

MECHANICAL:
 ACTUATION FORCE - 600±300 GRAMS
 TRAVEL - 2.00±0.51[.079±.020]

ENVIRONMENTAL:
 OPERATING TEMPERATURE - -20 TO +85 DEGREES C
 STORAGE TEMPERATURE - -40 TO +100 DEGREES C
 RESISTANCE TO SOLDER HEAT PER 109-202, CONDITION B
 SOLDERABILITY PER EIA- 364-52, CLASS 2, CATEGORY 1, 95% MIN
 COVERAGE

NOTES:
 1. ALL MATERIALS AND FINISHES SHALL COMPLY WITH EU
 DIRECTIVE 2002 95/EC OF 27JAN2003 (ROHS).
 2. ANTI SOLDER WICK SEAL AT TERMINAL TO BOARD INTERFACE.



RECOMMENDED HOLE LAYOUT
 TOLERANCE ±.002 UNLESS
 OTHERWISE NOTED

OBSOLETE	1,3	2,3	3,4	SP3T	GOLD	MSS1350G04	1825194-2
	1,3	2,3	3,4	SP3T	SILVER	MSS135004	1825194-1
				TYPE	CONTACT PLATING	ALCO P/N	TE P/N
	LEFT	CENTER	RIGHT				

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. KIRKORIAN	20SEP96				
DIMENSIONS: INCHES		CHK -	APVD -				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC C52		APPLICATION SPEC			
0 PLC ± -		1 PLC ± -		SIZE A2			
2 PLC ± 0.38[.015]		3 PLC ± -		CAGE CODE 00779			
4 PLC ± -		ANGLES ± -		DRAWING NO 1825194			
MATERIAL SEE SPECIFICATIONS		FINISH SEE SPECIFICATIONS		RESTRICTED TO -			
		WEIGHT		SCALE 2:1			
		CUSTOMER DRAWING		SHEET 1 of 1			
				REV B			