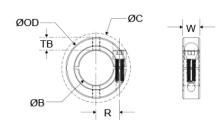




OH-CL-12-A

Ruland OH-CL-12-A, 3/4" Shaft Collar With OD Holes, 2024 Aluminum, One-Piece Clamp Style, 1 1/2" OD, 0.500" Width





Description

Ruland OH-CL-12-A is a one-piece shaft collar with a 0.7500" bore, 1 1/2" OD, and 0.500" width. It has OD flats and tapped holes for mounting shaft collars to each other or adjacent components. The clamp style design does not mar the shaft, is easy to remove, and is indefinitely adjustable. OH-CL-12-A is commonly used for guiding, spacing, stopping, mounting, and component alignment. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity (TIR of ? .002"). Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. OH-CL-12-A is stamped with the Ruland name and bore size for ease of identification. Forged screws test beyond ANSI standards to ensure maximum holding power. OH-CL-12-A is manufactured from solid bar stock sourced from select North American mills and machined to a fine burr free finish. Ruland uses high grade 2024 aluminum for increased screw seating torque. OH-CL-12-A is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

| Duter Diameter (OD) 1 1/2 in Clearance Diameter (C) MAX 1.808 in Nidth (W) 0.500 in Width Tolerance +0.003 in / -0.010 in Threaded Mounting Hole 1/4-28 Through to Bore TB 0.37 in Recommended Shaft Tolerance +0.0000 in / -0.0005 in Forged Clamp Screw 1/4-28 Screw Material Alloy Steel Hex Wrench Size 3/16 in Screw Finish Black Oxide Seating Torque 170 lb-in Screw Location (R) 0.545 in Number of Screws 1 ea Material Specification 2024-T351 Aluminum Bar Temperature -40°F to 225°F (-40°C to 107°C Finish Specification Bright, No Plating Manufacturer Ruland Manufacturing Country of Origin USA Weight (Ibs) 0.067900 UPC 634529220351 Tariff Code 8483.60.8000 UNSPC 31162811 This product has been discontinued as a standard item. Please inquire for special pricing. Note 2 Additional mounting hardware not included. | Product Specifications | | | |
|--|-----------------------------|---|----------------------------|---------------------------------|
| Midth (W) 0.500 in Width Tolerance +0.003 in / -0.010 in Threaded Mounting Hole 1/4-28 Through to Bore TB 0.37 in Recommended Shaft Tolerance +0.0000 in / -0.0005 in Forged Clamp Screw 1/4-28 3/16 in Screw Material Alloy Steel Hex Wrench Size 3/16 in Screw Finish Black Oxide Seating Torque 170 lb-in Number of Screws 1 ea Material Specification 2024-T351 Aluminum Bar Temperature -40°F to 225°F (-40°C to 107°C to 10 | Bore (B) | 0.7500 in | Bore Tolerance | +0.0020 in / +0.0005 in |
| Threaded Mounting Hole 1/4-28 Through to Bore TB 0.37 in Recommended Shaft Tolerance +0.0000 in / -0.0005 in Forged Clamp Screw 1/4-28 3/16 in Screw Material Alloy Steel Hex Wrench Size 3/16 in Screw Finish Black Oxide Seating Torque 170 lb-in Number of Screws 1 ea Material Specification 2024-T351 Aluminum Bar Temperature -40°F to 225°F (-40°C to 107°C Finish Specification Bright, No Plating Manufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.067900 JPC 634529220351 Tariff Code 8483.60.8000 JNSPC 31162811 This product has been discontinued as a standard item. Please inquire for special pricing. Note 1 Additional mounting hardware not included. Prop 65 WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to | Outer Diameter (OD) | 1 1/2 in | Clearance Diameter (C) MAX | 1.808 in |
| Recommended Shaft Tolerance +0.0000 in / -0.0005 in Forged Clamp Screw 1/4-28 Screw Material Alloy Steel Hex Wrench Size 3/16 in Screw Finish Black Oxide Seating Torque 170 lb-in Screw Location (R) 0.545 in Number of Screws 1 ea Material Specification 2024-T351 Aluminum Bar Temperature -40°F to 225°F (-40°C to 107°C to 10 | Width (W) | 0.500 in | Width Tolerance | +0.003 in / -0.010 in |
| Alloy Steel Hex Wrench Size 3/16 in Black Oxide Seating Torque 170 lb-in Borew Location (R) 0.545 in Number of Screws 1 ea Material Specification 2024-T351 Aluminum Bar Temperature -40°F to 225°F (-40°C to 107°C to 1 | Threaded Mounting Hole | 1/4-28 | Through to Bore TB | 0.37 in |
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| Material Specification 2024-T351 Aluminum Bar Temperature -40°F to 225°F (-40°C to 107°C | Screw Finish | Black Oxide | Seating Torque | 170 lb-in |
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Installation Instructions

- 1. Use the OH-CL-12-A one-piece shaft collar as it is received.
- 2. Wipe the bore clean.
- 3. Apply a thin coat of light oil to the shaft.
- 4. Place the collar onto the desired shaft location and tighten it using a 3/16 in hex wrench until a slight resistance is felt.
- 5. Wring collar into its final position and tighten the screw to the full recommended seating torque of 170 lb-in using a 3/16 in torque wrench.