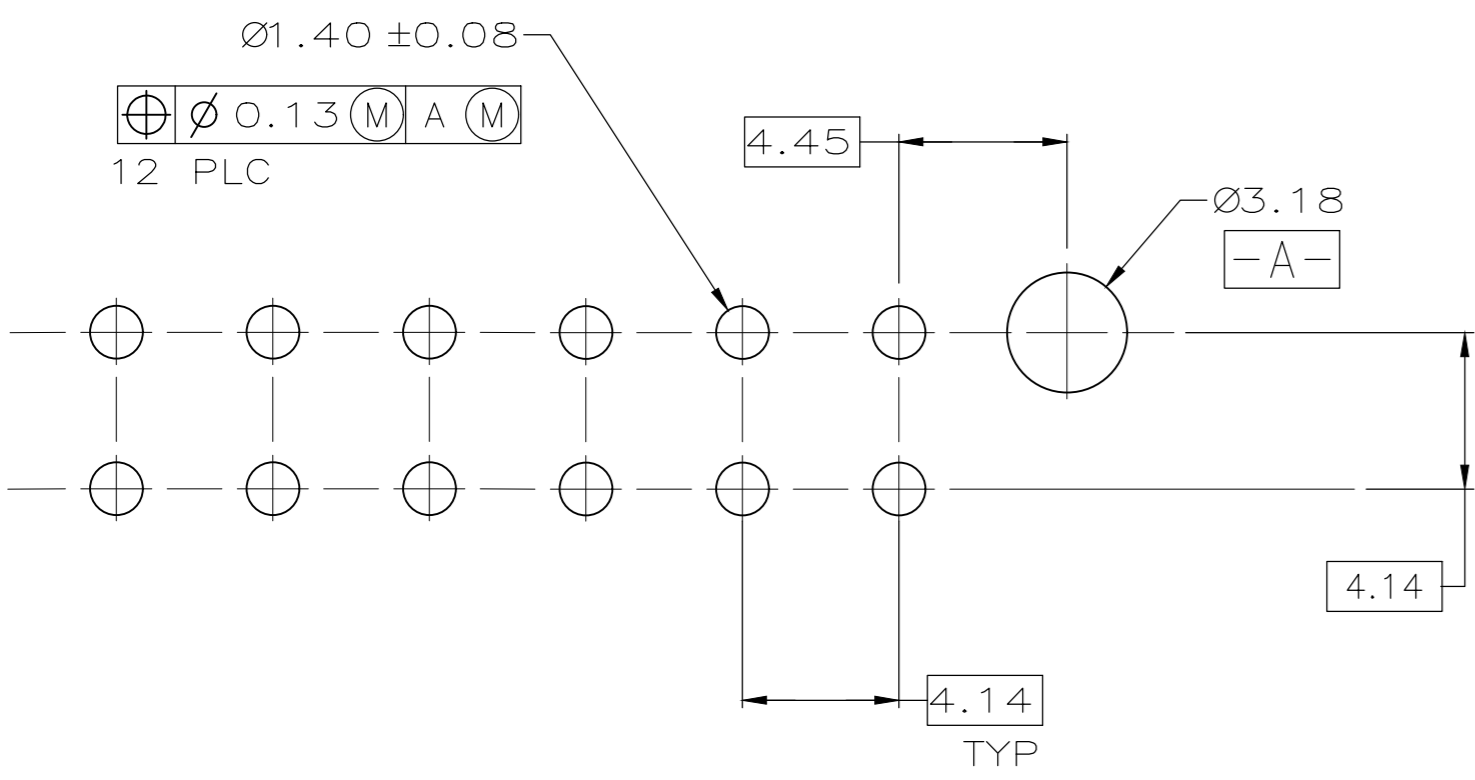
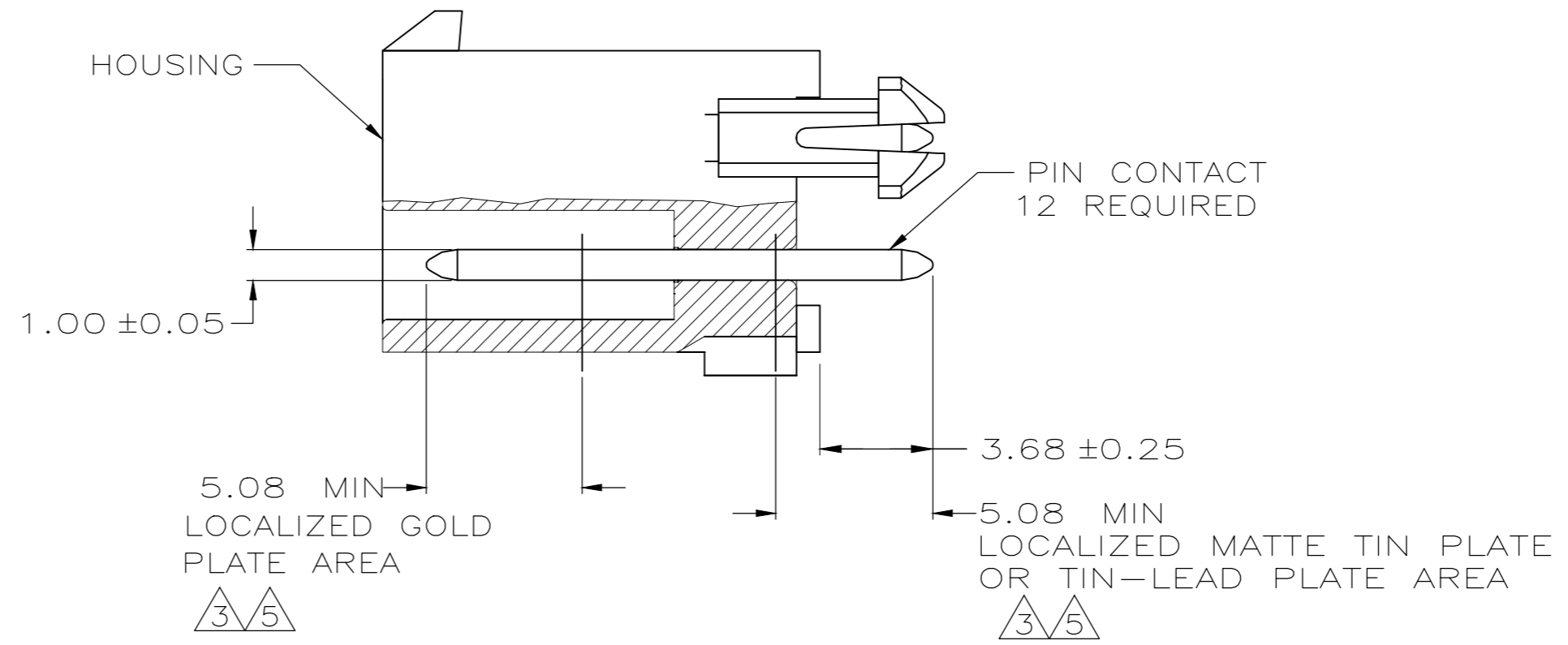
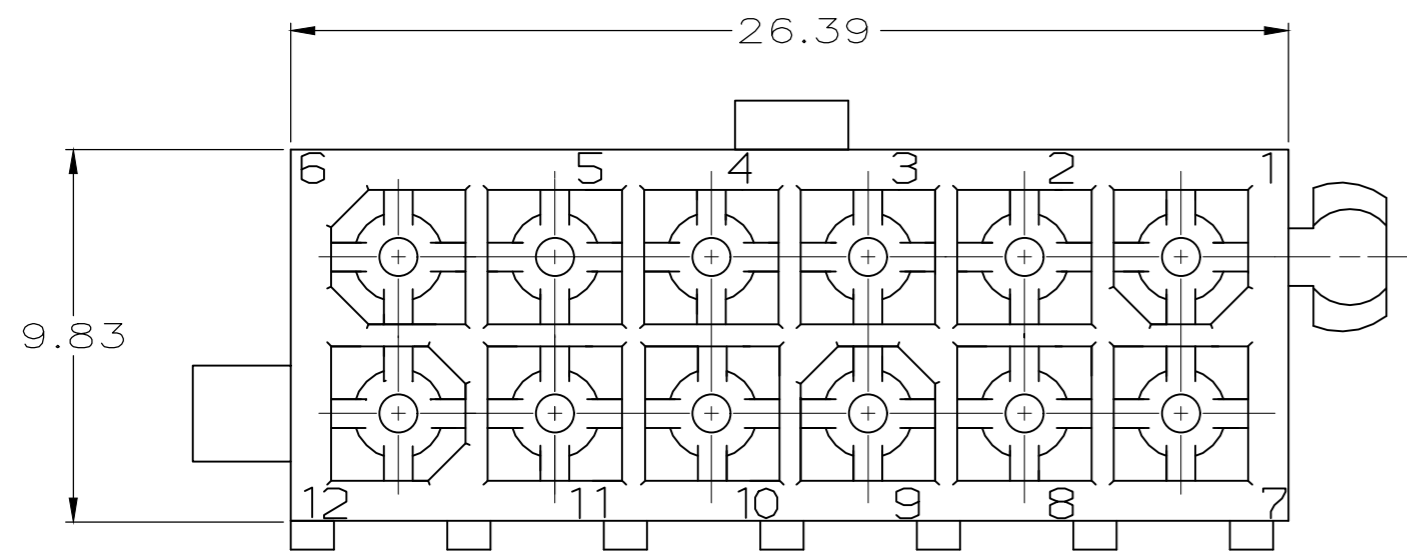
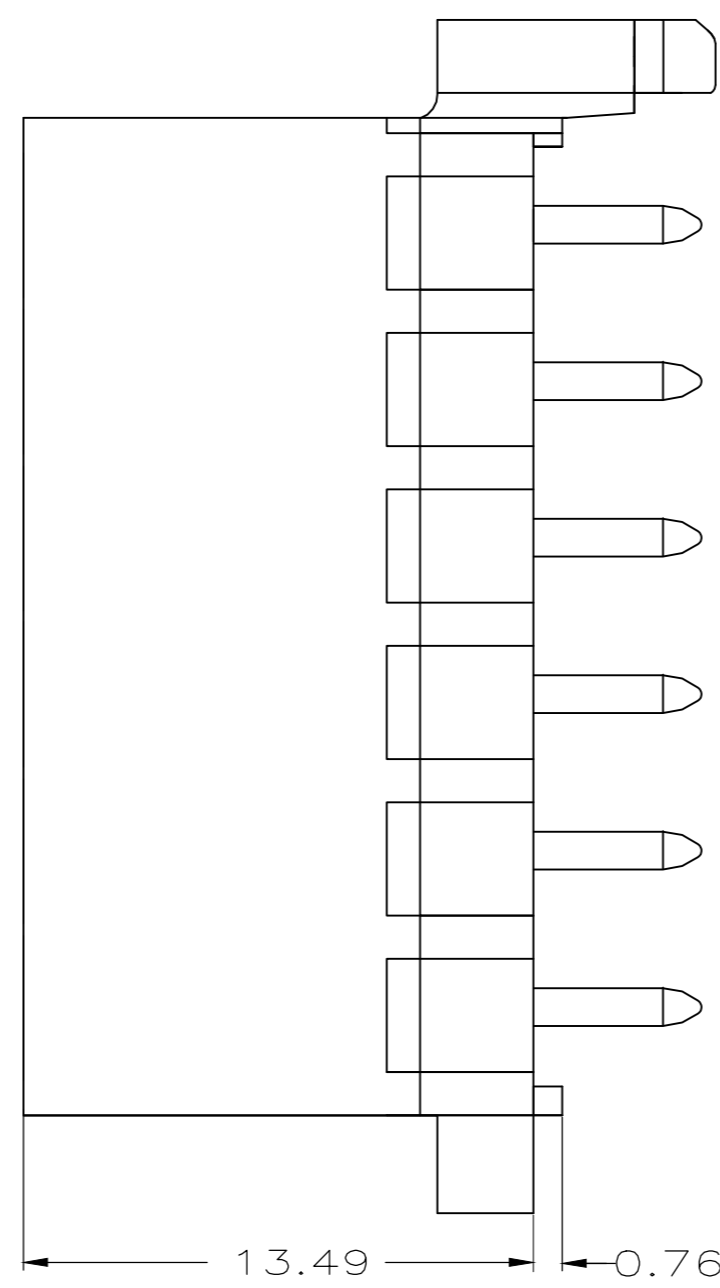


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
CM	0	M1	REVISED PER ECR-18-005392	27NOV2018	BDA	SG	



RECOMMENDED HOLE PATTERN FOR 1.57 THICK BOARD



1. PINS TO COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-3.
2. 0.00381 MIN MATTE TIN LEAD OVER 0.00127 MIN NICKEL.
3. 0.00076 MIN GOLD PLATE IN THE LOCALIZED PLATE AREA, 0.00381 MATTE TIN LEAD IN THE LOCALIZED PLATE AREA, BOTH OVER 0.00127 MIN NICKEL.
4. 0.00381 MIN MATTE TIN OVER 0.00127 MIN NICKEL.
5. 0.00076 MIN GOLD PLATE IN THE LOCALIZED PLATE AREA, 0.00381 MATTE TIN IN THE LOCALIZED PLATE AREA, BOTH OVER 0.00127 MIN NICKEL.

MATERIAL	FINISH	MATERIAL	COLOR	PART NO.
BRASS, GOLD	5	NYLON, UL94V-0	WHITE	1-770621-1
BRASS, TIN	4	NYLON, UL94V-0	WHITE	1-770621-0
OBSOLETE BRASS, GOLD	3	NYLON, UL94V-0	WHITE	-770621-2
BRASS, TIN-LEAD	2	NYLON, UL94V-0	WHITE	770621-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	08JUN05	STE TE Connectivity	
DIMENSIONS: mm		CHK	12AUG2003		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		NAME	
0 PLC	± -	R JONES		R JONES	
1 PLC	± -	R JONES		R JONES	
2 PLC	± 0.13	R JONES		R JONES	
3 PLC	± -	R JONES		R JONES	
4 PLC	± -	R JONES		R JONES	
ANGLES	± -	R JONES		R JONES	
MATERIAL	FINISH	WEIGHT		SIZE	
-	-	-		A2	
CUSTOMER DRAWING		SCALE		SHEET	
-		5:1		1 of 1	
-		REV		M1	