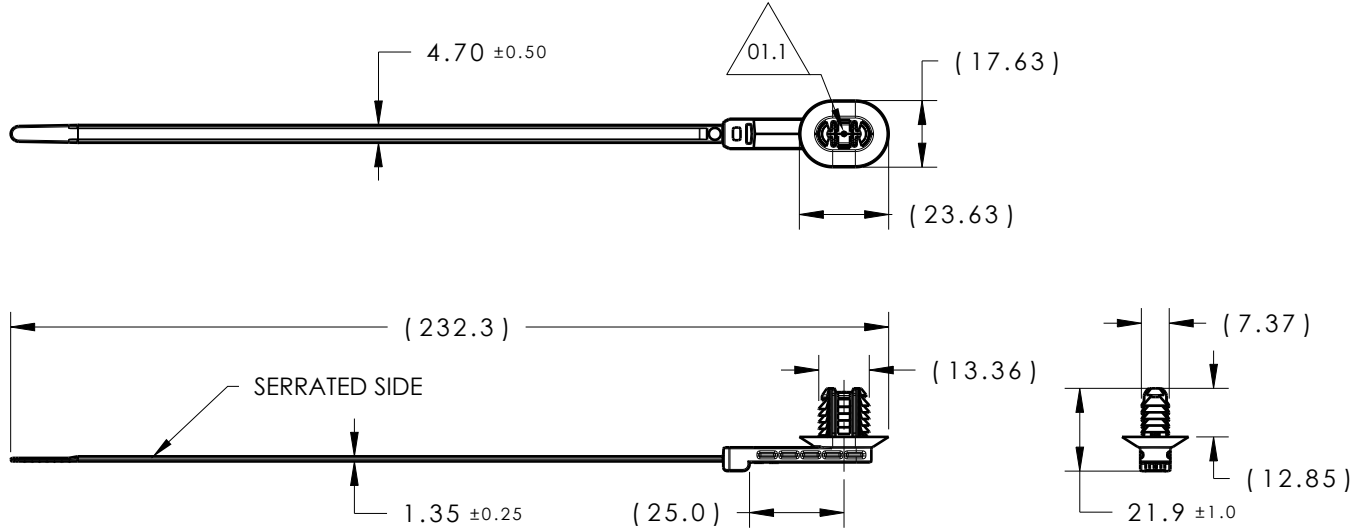


Revision Level			Revision Record	Changed	Date	Approved	Date
Drawing	State	Part					
01.1	Design Release	A	SEE ECN# 013795	CJR	04/05/17	KVH	04/05/17

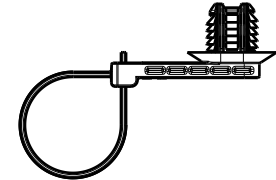
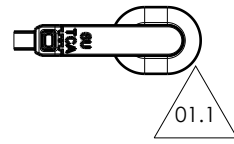


ISOMETRIC VIEW
SCALE 1:2

REFERENCE:

PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

1. FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN EACH APPLICABLE OVAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
2. FIR TREE PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN IN EACH APPLICABLE OVAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
3. SHEET METAL THICKNESS RANGE: 0.60mm - 6.75mm
4. APPLICABLE OVAL HOLE SIZES:
 - A. 6.2 X 12.2mm
 - B. 6.5 X 12.5mm
 - C. 6.5 X 13.0mm
 - D. 7.0 X 12.0mm
5. CABLE TIE MIN LOOP TENSILE STRENGTH: 225 NEWTONS (50LBS)
6. BUNDLE RANGE: 2.0mm TO 50mm
7. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%
8. MAX ALLOWABLE FLASH OR MISMATCH TO BE: 0.5mm



ASSEMBLED VIEW
SCALE 1:1

Material	Units	millimeters
PA66HIRHS COLOR: BLACK		

Tolerance defined on each dimension

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Drawn	EJH	11/8/16
Approved	CJR	11/18/16
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Article/Type-No	T50ROSFTOVALIL25A/ 157-00323
Title	T50ROS WITH 25MM OFFEST AND ROTATED OVAL FIR TREE (A SERIES)
Drawing-No	PRODUCTION : Phase
17-0107-001-CSU	

Scale	1:2
Project Number	17-0107
Format	AH
Sheet	1/1

