

SIPLUS S7-1200 CPU 1212C DC/DC/relay for medial exposure with conformal coating based on 6ES7212-1HE40-0XB0 . compact CPU, DC/DC/relay, onboard I/O: 8 DI 24 V DC 6 DO relay 2A 2 AI 0-10 V DC Power supply: 20.4-28.8 V DC Program/data memory 75 KB

General information	
Product type designation	CPU 1212C DC/DC/relay
Supply voltage	
Rated value (DC)	Yes
• 24 V DC	
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
• Rated value (DC)	24 V
• permissible range, lower limit (DC)	5 V
• permissible range, upper limit (DC)	250 V
Input current	
Current consumption (rated value)	400 mA
Current consumption, max.	1 200 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V
Output current	
for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	9 W
Memory	
Work memory	
• integrated	75 kbyte
• expandable	No
Load memory	
• integrated	1 Mbyte
• Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
• without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
• Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	

• Number, max.	4 kbyte; Size of bit memory address area
Local data	
• per priority class, max.	16 kbyte
Address area	
Process image	
• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 2 signal modules
Time of day	
Clock	
• Hardware clock (real-time)	Yes
• Backup time	480 h; Typical
Digital inputs	
Number of digital inputs	8; Integrated
• of which inputs usable for technological functions	4; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	8
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	6; Relays
Switching capacity of the outputs	
• with resistive load, max.	2 A
• on lamp load, max.	30 W with DC, 200 W with AC
Output delay with resistive load	
• "0" to "1", max.	10 ms; max.
• "1" to "0", max.	10 ms; max.
Switching frequency	
• of the pulse outputs, with resistive load, max.	1 Hz
Relay outputs	
• Number of relay outputs	6
• Number of operating cycles, max.	mechanically 10 million, at rated load voltage 100 000
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
• Voltage	Yes

Input ranges (rated values), voltages	
<ul style="list-style-type: none"> ● 0 to +10 V — Input resistance (0 to 10 V) 	Yes ≥100k ohms
Cable length	
<ul style="list-style-type: none"> ● shielded, max. 	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	0
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul style="list-style-type: none"> ● Resolution with overrange (bit including sign), max. ● Integration time, parameterizable ● Conversion time (per channel) 	10 bit Yes 625 μs
Encoder	
Connectable encoders	
<ul style="list-style-type: none"> ● 2-wire sensor 	Yes
1. Interface	
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
<ul style="list-style-type: none"> ● RJ 45 (Ethernet) 	Yes
Protocols	
<ul style="list-style-type: none"> ● PROFINET IO Controller ● PROFINET IO Device ● Open IE communication ● Web server 	Yes Yes Yes Yes
PROFINET IO Controller	
<ul style="list-style-type: none"> ● Transmission rate, max. 	100 Mbit/s
Services	
— Number of connectable IO Devices, max.	16
PROFINET IO Device	
Services	
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
<ul style="list-style-type: none"> ● TCP/IP 	Yes
Open IE communication	
<ul style="list-style-type: none"> ● TCP/IP ● ISO-on-TCP (RFC1006) ● UDP 	Yes Yes Yes
Web server	
<ul style="list-style-type: none"> ● supported ● User-defined websites 	Yes Yes
Further protocols	
<ul style="list-style-type: none"> ● MODBUS 	Yes
Communication functions	
S7 communication	
<ul style="list-style-type: none"> ● supported ● as server ● as client 	Yes Yes Yes
Number of connections	
<ul style="list-style-type: none"> ● overall 	16; dynamically

Test commissioning functions	
Status/control	
<ul style="list-style-type: none"> • Status/control variable • Variables 	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
<ul style="list-style-type: none"> • Forcing 	Yes
Diagnostic buffer	
<ul style="list-style-type: none"> • present 	Yes
Traces	
<ul style="list-style-type: none"> • Number of configurable Traces 	2; Up to 512 KB of data per trace are possible
Integrated Functions	
Number of counters	4
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4
Potential separation	
Potential separation digital inputs	
<ul style="list-style-type: none"> • Potential separation digital inputs • between the channels, in groups of 	500V AC for 1 minute 1
Potential separation digital outputs	
<ul style="list-style-type: none"> • Potential separation digital outputs • between the channels • between the channels, in groups of 	Relays No 2
EMC	
Interference immunity against discharge of static electricity	
<ul style="list-style-type: none"> • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 <ul style="list-style-type: none"> — Test voltage at air discharge — Test voltage at contact discharge 	Yes 8 kV 6 kV
Interference immunity to cable-borne interference	
<ul style="list-style-type: none"> • Interference immunity on supply lines acc. to IEC 61000-4-4 • Interference immunity on signal cables acc. to IEC 61000-4-4 	Yes Yes
Interference immunity against voltage surge	
<ul style="list-style-type: none"> • Interference immunity on supply lines acc. to IEC 61000-4-5 	Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields	
<ul style="list-style-type: none"> • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 	Yes
Emission of radio interference acc. to EN 55 011	
<ul style="list-style-type: none"> • Limit class A, for use in industrial areas • Limit class B, for use in residential areas 	Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Ambient conditions	
Free fall	
<ul style="list-style-type: none"> • Fall height, max. 	0.3 m; five times, in product package
Ambient temperature during operation	
<ul style="list-style-type: none"> • min. • max. 	-20 °C; = Tmin; Startup @ 0 °C 60 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical
<ul style="list-style-type: none"> • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. 	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C 60 °C; = Tmax -20 °C; = Tmin; Startup @ 0 °C 50 °C; = Tmax

• At cold restart, min.	0 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	2 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); above 2 000 m max. 132 V AC
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Vibrations	
• Vibration resistance during operation acc. to IEC 60068-2-6	2 g (m/s ²) wall mounting, 1 g (m/s ²) DIN rail
• Operation, tested according to IEC 60068-2-6	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
Cycle time monitoring	

- adjustable

Yes

Dimensions

Width	90 mm
Height	100 mm
Depth	75 mm

Weights

Weight, approx.	385 g
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last modified:

1/16/2021 