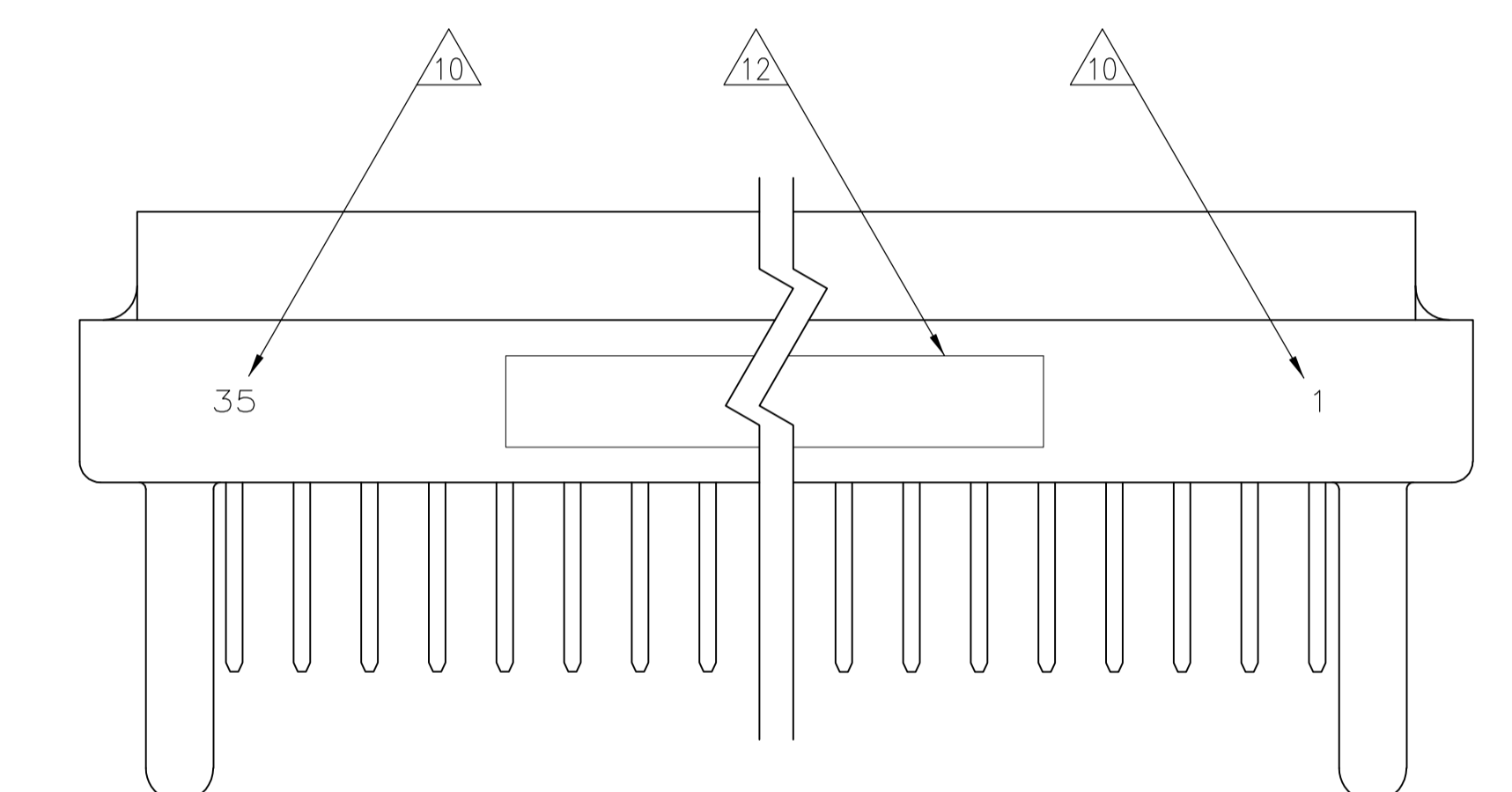
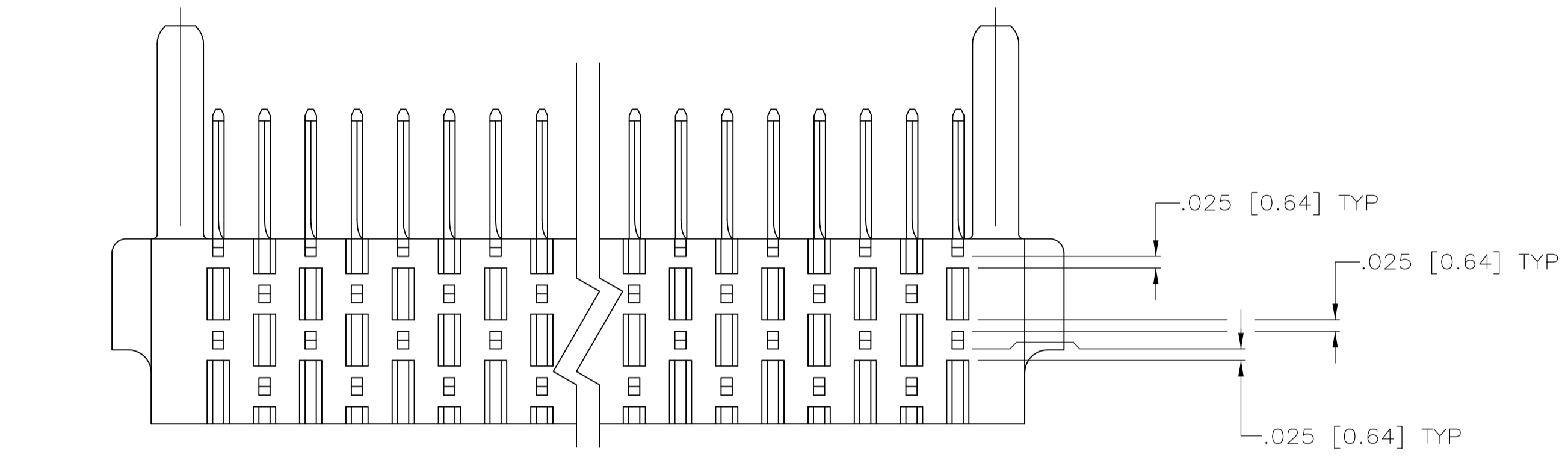
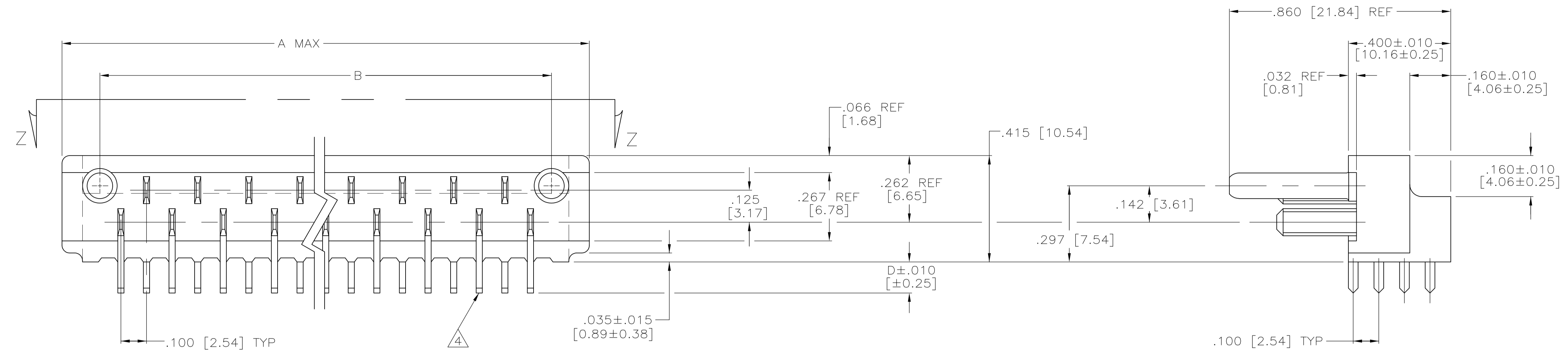
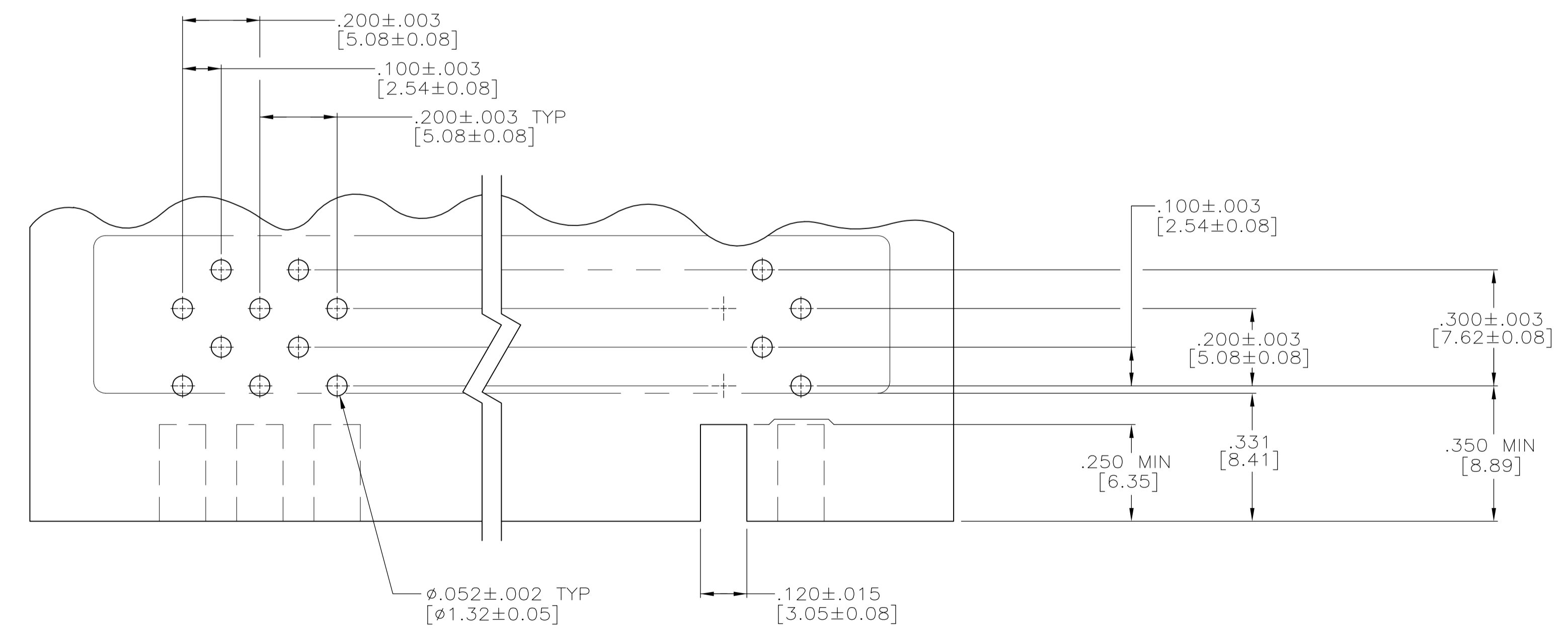


LOC		DIST		REVISIONS			
DF	HO	REV	DATE	DESCRIPTION	DATE	BY	APPV
		1		SEE SHEET 1			



VIEW Z-Z



RECOMMENDED P.C. BOARD LAYOUT

- TAB-HOUSING ASSEMBLY MATES WITH AMP P/N 3-582151 SERIES.
 - BLADE CENTER LINE TO BE MEASURED FROM THE CENTER LINE FORMED BY THE ALIGNMENT PINS & AS LONG AS THE BLADES FALL WITHIN TOLERANCES INDICATED, THE ALLOWABLE WARPAGE IS INDEPENDENT OF THE BLADES & BECOMES A MEASUREMENT OF THE OUTSIDE SURFACE OF THE TAB-HOUSING & DOES NOT EFFECT THE MATING OF THIS TAB-HOUSING WITH 582151.
- 3 MOUNTING HOLES.
 - 4 POST TO BE SOLDER DIPPED. CONN. MUST MEET REQUIREMENTS OF AMP SPEC 109-11-1.
 - 5 CONTACT MATL.; GILDING METAL. GOLD OVER NICKEL.
 - 6 TOLERANCE NON CUMULATIVE.
 - 7 TAB-HOUSING MATL.; DIALLYL PHTHALATE, GLASS FILLED PER MIL-M-14, TYPE S.D.G.-F. COLOR; GREEN.
 - 8 CUT OUT FOR KEYING BOSS, LOCATED WHERE REQD. (OPTIONAL)
 - 9 FROM EDGE OF P.C. BOARD TO FACE OF TAB-HOUSING.
 - 10 FIRST & LAST CONTACT POSITION TO BE MARKED IN AREA SHOWN. SEE TABLE.
 - 11. FOR SUPPLEMENTAL SPECIFICATIONS SEE AMP SPEC 108-9009.
 - 12 MARK AMP, TE PART NO. & DATE CODE IN THIS APPROX. AREA.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG W. LEUFERT 14-MAR-91	REV J.E. WARNER 14-MAR-91	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC		ASSEMBLY, AMP BLADE TAB HOUSING	
0 PLG ± -	1 PLG ± -	APPLICATION SPEC		SIZE CAGE CODE DRAWING NO	
2 PLG ± -	3 PLG ± .005 [0.13]	WEIGHT		A1 00779 C=582390	
4 PLG ± -	ANGLES ± -	CUSTOMER DRAWING		SCALE 4:1 SHEET 2 OF 2 REV P	