



RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

- 1. POST TO WITHSTAND 13 NEWTONS (3 LBS) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2. TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3. MEASURED AT SURFACE -A-
- 4. PLASTIC FLASH PERMITTED IN THIS AREA.
- 5. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6. ONE HOLE MAY BE UNDERSIZED (.032-.035 DIA) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7. MATERIAL: HEADER-THERMOPLASTIC POLYESTER  
UL94V-0(NATURAL)  
POST-COPPER ALLOY (TIN-PLATED)
- 8. COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9. PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10. POSTS TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11. POSTS MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12. DIMENSION SHOULD BE .130 MIN WHEN MATING WITH A MTA 100 CONNECTOR ASSEMBLY OR A CST 100 CONNECTOR.
- 13. PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

.040	1.02	.800	20.32
.035	0.89	.535	13.59
.032	0.81	.310	7.87
.025	0.64	.295	7.49
.020	0.51	.225	5.72
.015	0.38	.200	5.08
.010	0.25	.140	3.56
.008	0.20	.130	3.30
.005	0.13	.125	3.18
.003	0.08	.100	2.54
.001	0.03	.063	1.60
.000	0.00	.050	1.27
IN	MM	IN	MM

CONVERSION TABLE

643606-2 SHOWN

OBSOLETE	1	643606-7
	5	643606-6
OBSOLETE	7	643606-5
OBSOLETE	6	643606-3
	3	643606-2
	4	643606-1
	POST NUMBER OMITTED	
	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN L. SMITH 3-30-93	TE Connectivity	
DIMENSIONS: INCHES		CHK R. SWING 3-30-93	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	PRODUCT SPEC	
0. PLC ± -	1. PLC ± -	APPLICATION SPEC		
2. PLC ± -	3. PLC ± .005	SIZE CASE CODE DRAWING NO		
4. PLC ± -	ANGLES ± -	RESTRICTED TO		
MATERIAL	FINISH	WEIGHT	A1 00779 643606	SCALE 8:1 SHEET 1 OF 1 REV M2
CUSTOMER DRAWING		DRAWING NO 643606		